BASIC WEIGHT SPECIFICATION

LOUISVILLE
VIRGINIA SLIMS LIGHTS 100 REGULAR FTB - KOREA 7.5MG FTC
BRAND CODE-00640 (KOR)

EFFECTIVE DATE: 06/25/96
KOREA (SOUTH)

APPLIES TO EXPORT FORMULAS: 93

PHYSICAL PARAMETERS

TOBACCO ROD LENGTH	:	67.0	MM
TIPPING LENGTH	:	36.000	MM
CIGARETTE PAPER WIDTH	:	25.20	MM
CIRCUMFERENCE	:	23.00	MM
CALCULATED VOLUME	:	2,820.4643	CUBIC MM
CALCULATED DENSITY	:	24.4386	CGMS/CC

TARGETS

PACK O. V.	:	13.25		% W/W	
LOOSE ENDS	:	< 0.500		GMS/50	
FIRMNESS TARGET	:	3.10		MM	
RANGE	:	FROM 2.70	TO 3.50	MM	(ONE WEEK N=3)
RANGE	:	FROM 3.00	TO 3.20	MM	(EIGHT WEEK N=24)

FILLER WEIGHT	:	.6892818		GRAMS
CALCULATED WEIGHT:		1.5196	LBS.	/1000
PAPER AND ADHESIVE	:	.0440566		GRAMS
ROD WEIGHT	:	.7333384		GRAMS
TIPPING AND ADHESIVE	:	.0443022		GRAMS
TOTAL LESS PLUG	:	.7776406		GRAMS

REASON FOR CHANGE : INITIAL ISSUE OF UNIQUE SPEC FOR EXPORT FORMULA 93
: (KOREA DOMESTIC) TO REFLECT TAR TARGET CHANGE FOR
: THIS CUSTOMER. EXPORT FORMULA 93 PREVIOUSLY
: RECEIVED 00640 (STD) PRODUCT.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 6/11/96

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APPROVED BY: Janice M Busic

ORIGINAL SPECIFICATION

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